



## Material - KS H 5202 AC8C

**Grade Belongs to the Industry - Casting** 

## Standard Specification for Aluminium Alloys for Casting

Group - Non-Ferrous Alumium Alloy Sub Group - KS H 5202 Aluminium Alloys for Casting Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Chemical Composition			Heat Treatment	
Copper	Cu %	2.000 - 4.000		
Iron	Fe %	1.000 max.		
Magnesium	Mg %	0.500 - 1.500	As-Cast	
Manganese	Mn %	0.500 max.		
Nickel	Ni %	0.500 max.		
Lead	Pb %	0.100 max.		
Silicon	Si %	8.500 -10.500		
Tin	Sn %	0.100 max.		
Titanium	Ti %	0.200 max.	Mechanical Properties	
Chromium	Cr %	0.100 max.	Tensile Strength in Mpa	170 - 270
Zinc	Zn %	0.500 max.	Yield Strength in Mpa	-
Aluminium	Al %	Balance	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-		Hardness in HB	85 - 110
-	-		Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
AA305	AS	Australia	Ingot and Casting	
305	AS	Australia	Ingot and Casting	
AC8B	JIS	Japan	Casting	
332.0	AA	USA	Ingot and Casting	
AC8C	JIS	Japan	Casting	
LM26	BS	British	Ingot and Casting	
A03320	UNS	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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